



UZTEL S.A.

OILFIELD EQUIPMENT MANUFACTURING AND REPAIRS

Str. MIHAI BRAVU 243 , cod 100410, PLOIESTI, PRAHOVA-ROMANIA

Phone: + 40 (0) 244/541399; 523455; 0372441111, Fax: 544531, 521181; E-mail: office@uztel.ro
FISCAL CODE 1352846, R.C. PLOIESTI NO. J29/48/1991 web site: www.uztel.ro

CERTIFICATE OF CONFORMITY AND GUARANTEE

No. 336 DATE May 12, 2017

S.C. UZTEL S.A., Ploiesti-Romania, OEM, certifies that the product :

REPAIRED	Quantity	Serial No.
Repaired ANNULAR SHAFFER 13 5/8" x 5000 psi	1 pc.	A 1126

(name, type, model, charge or serial no.)

manufactured under contract (order) no. *M 544* date 09.03.2017, buyer: *ABB BUSINESS CONCEPT LUGOJ, ROMANIA* is in accordance with the contractual technical specifications, and the followings standards, norms :

API 16A, 3st Edition, June 2004

(name and / or no. and issuing date of standards or other documents)

The products meet the following requirements :

This is to certify that the above equipment(s) has been Repaired / Remanufactured to meet the requirements of API and /or UZTEL specifications (where applicable) and with your order requirements

Delivery date: May 12, 2017

This certificate guarantees quantity , quality and proper operation of the above products.

Guarantee period :

* from the commissioning date

max. month

* from the delivery date , no more than

max. month

Dan Sabin
Manager Quality, HSSE and Lab's

Serban Gruescu
Technical Manager

 CTC DEPARTMENT	PRESSURE TEST CERTIFICATE	No.	336
		Date:	12.05.2017

Page.1 of 1

Buyer: ABB BUSSINES CONCEPT LUGOJ	Contract no.: M 544 / 09.03.2017
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PRODUCT	STANDARD	SERIAL NUMBER	Pcs. [set]
Annular Shaffer 13 5/8 x 5000 psi – repaired	API 16A TP 030	A 1126	1

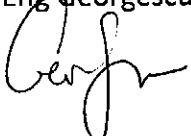
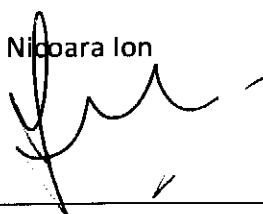
COMPONENT	TEST	TEST PARAMETERS MINIMUM				TEST RESULTS
		PRESSURE [bar]		DURATION, [minutes]		
		Prescribed	Performed	Prescribed	Performed	
Preventer body	Hydrostatic test	-	-	-	-	No visible leakage under test pressure, during each holding period.
		-	-	-	-	
Action body	Hydrostatic test	-	-	-	-	
		-	-	-	-	
Preventer Dimension ram (in): BLIND RAM	Hydrostatic Test seal rams * Action Pressure	-	-	-	-	
		-	-	-	-	
Preventer Dimension pipe rams (in): 5"	Hydrostatic Test seal rams * Action Pressure	14-21	20	10	10	
		103÷114*	64*			
		350	352	10	10	
		103÷114*	64*			
Pressure Test Method : according to API 16A and TP-030						
Testing fluid : water						
Action Testing fluid : oil						

TEST RESULTS :

☒ ADMITTED

☐ REJECT

Test reports and certificates checks:

QUALITY INSPECTOR - Name / signature Eng Georgescu Narcizel  	OPERATOR - Name / signature Nicoara Ion 
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SC UZTEL SA PLOIESTI ROMANIA

UZTEL PRESSURE TEST - CERTIFICATE APPENDIX

RESULT

☒ ACCEPTED

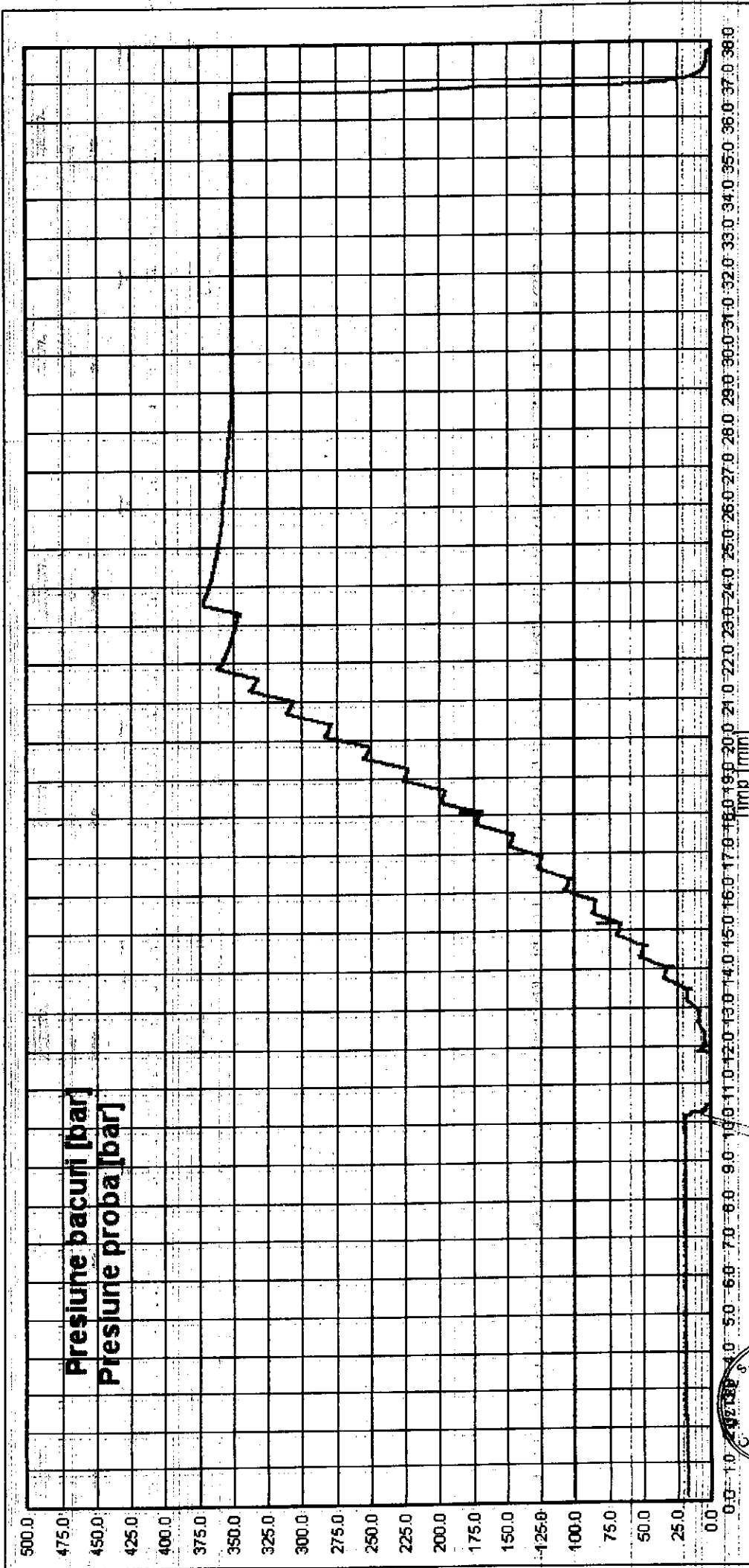
☐ REJECTED

Type of:

Serial no: GDA 1126

Pressure test method:

Pressure diagram for: Cda 1126 start time on 04.05.2017 at 10:44 for: 0 hours 37.0 min 53.2 sec



NOTE:

PREV VH 13 5/8X350 SHAFFER ETANSARE DORN 5"

Inspector Ag. C.T.C. Nistor Stefan

NICOLAE ION

Operator:

print : 11-May-17 09:58:30

File name : Cda 1126 00

DATE DE IDENTIFICARE / IDENTIFICATION DATA

COMANDA : ORDER: M 544 / 09.03.17	ANSAMBLU / ANNULAR SHAFFER REPAIRED
DESEN / DRAWING:	REPER / ITEM:
SERIA NR. / SERIAL NO: A 1126	NR. BUC. / NO. PCS.: 1

 PROCEDURA APLICABILĂ /
 APPLICABLE PROCEDURE:

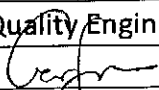
TC-006 Rev.A

 TEHNICA DE EXAMINARE VIZUALĂ /
 VISUAL EXAMINATION TECHNIQUE:

☒ DIRECTĂ / DIRECT
☐ INDIRECTĂ / REMOTE

 INSTRUMENTE UTILIZ. /
 EXAMINATION TOOLS:

Imperfecțiuni / Imperfections *)	Rezultat / Result	Observatii / Remarks
Fisuri	Nu	
Suprapuneri	-	
Suturi (Cusaturi)	-	
Porozitate	Nu	
Deplasare in linia de separare	Nu	
Scobitura (lipsa de material)	Nu	
Tunder	-	
Bavuri	-	

	EFFECTUATĂ DE / PERFORMED BY	APROBAT / APPROVED BY
NUME/NAME	Georgescu Narcizel	YES
FUNCȚIE / POSITION	Quality Engineering	
SEMĂNĂTURĂ/SIGNATURE		
DATA/DATE	10.05.2017	



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IN REORGANIZARE JUDICIARA

IN JUDICIAL REORGANISATION

EN REDRESSEMENT

HARDNESS SURVEY

Customer : : ABB BUSINESS CONCEPT LUGOJ

PO number: M 544 / 09.03.17

Serial number: A 1126

Description: .Annular Shaffer 13 5/8"x5M

Quantity: 1 piece

Location	Brinell Hardness [HB]	Accept	Reject
BODY			
Top Flange	NA		
Top Flange Weld	NA		
Bottom Flange R 73	210	Yes	
Bottom Flange Weld	208	Yes	
BONNET			
Top Flange	210	Yes	
Top Flange Weld	NA		
Bottom Flange R 74	NA		
Bottom Flange R 74 Weld	NA		
PISTON			
External Diameter	210	Yes	
External Diameter Weld	NA		
Bottom Flange	NA		
Bottom Flange Weld	NA		
Inspector Remarks :			

Inspected by:

Urse Vasile

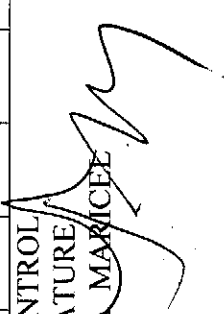
Date tested:

29.03.2017

OBSERVATION SHEET FOR REPAIRING Nr A1126
ANNULAR BLOWOUT PREVENTER VH 13 5/8 – 5000 PSI SHAFFER

Order A1126 SUP	Customer –ABB BUSINESS CONCEPT SRL LUGOJ Serial number: A 1126
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IT	DETAIL	DIMENSIONAL CONTROL						REPAIRED REFURBISHED			NDE CONTROL		REMARK
		DESCRIPTION OF COTES (mm)	MEASURED VALUES (mm)	ACCEPTED	REJECTED	EXTENSION	WELDED	MACHINING	RECTIFIED	ACCEPTED	REJECTED		
1	BODY	Ø 1066,65	Ø 1066,65	X								REPLACED	
		Ø660,10	Ø 660,10	X									
		SEALING CHANNEL BX160	SEALING CHANNEL BX 160		X	X	X	X		X			ACCEPTED
2	PISTON	Ø 1066,00	Ø 1066,00	X									
		Ø 787,10	Ø 787,10	X									
		Ø 875,90	Ø 875,90	X									
3	COVER	SEALING CHANNEL BX 160	SEALING CHANNEL BX 160		X	X	X	X		X			ACCEPTED

TECHNOLOGIST NAME/SIGNATURE  BONCIU DUMITRU	QUALITY/CONTROL NAME/SIGNATURE  TARTAGUTA MARICEL
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